



Geon™ Vinyl Flexible XV3919

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant		
Agency Ratings	• FDA Food Contact, Unspecified Rating		
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.27	1.27	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus - 100% Secant ² (73°F (23°C))	1750 psi	12.1 MPa	ASTM D638
Tensile Strength ² (Break, 73°F (23°C))	2760 psi	19.0 MPa	ASTM D638
Tensile Elongation ² (Break, 73°F (23°C))	310 %	310 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	93	93	
Shore A, 15 sec	86	86	
Shore D	48	48	
Shore D, 15 sec	33	33	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-3.00 °F	-19.4 °C	ASTM D746

Additional Information

NOTE: All ingredients used in the formulation of this compound are listed in the United States FDA Code of Federal Regulations, Title 21. The only restriction is that the plasticizer is "For foods of high water content only". This statement is only an overview of the FDA listings for this product. It is the customer's responsibility to ensure that the compound is suitable for its intended application.

Notes

¹ Typical values are not to be construed as specifications.

² 20 in/min (510 mm/min)